










Date: Thursday, 16/10/2008 4:42:19 PM  
 User: Julie Dawson

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 42620	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251064
This Issue : 16/10/2008 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : 16/10/2008 Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42617	Material : N/A
Written By :	Due Date : 23/10/2008 Qty: 1 Um: Each
Checked & Approved By : <u>JUD 08.10.16</u>	
Comment :	
Additional Product	
Job Number: 	
Seq. #:	Machine Or Operation: Description :
1.0	PG PURCHASING
	 
Comment: PURCHASING Issue P/O: <u>7396</u> to Eagle Copters "Assembly of D212-725-1-064 with Dart IPP D212-725-1-064" Send a copy of this IPP	
OCT 29 2008	
2.0	D2127251064 Stiffener
	 
Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) STIFFENER	
3.0	OUTSIDE SERVICE OUTSIDE SERVICES
	 
Comment: Sub-Contracting OUTSIDE SERVICES  EAGLE Pick:Qty Part Number Description Batch 1 D212-725-1-064 Stiffener <u>45211</u>  Attach serviceable tags  2- EAGLE Fabricate/Pick the following parts in accordance with: D212-725-1-064 REV. <u>E</u>  Material Certification / Proof of Traceability / Certificate of Conformity required	
OCT 29 2008	

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User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42620

Part Number: D2127251064

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



JS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



JS

Comment: INSPECT WORK TO CURRENT STEP

OCT 29 2008

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A JS

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/04 JS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 08/11/03

Work Order Number: 45211

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

**Squawk: 1.6**

Discrepancy:

Fabricate D212-725-1-059, Packer for Dart Aerospace.

Resolution:

D212-725-1-059, Packer fabricated IAW D212-725-1 Dwg Pg. 24. Material 2024 T3 .063 Batch No. 2511

1.6 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/23/2008

**Squawk: 1.7**

Discrepancy:

Fabricate D212-725-1-061, Bracket for Dart Aerospace.

Resolution:

D212-725-1-061, Bracket fabricated IAW D212-725-1 Dwg Pg. 25. Material 2024 T3 .040 Batch No.0921.

1.7 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/23/2008

**Squawk: 1.8**

Discrepancy:

Fabricate D212-725-1-063 / -064, Stiffener for Dart Aerospace.

Resolution:

D212-725-1-063 / -064, Stiffener fabricated IAW D212-725-1 Dwg Pg. 26. Material 2024 T3 .050, Batch No. 1511.

1.8 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/23/2008

**Squawk: 1.9**

Discrepancy:

Fabricate D212-725-1-065 / -066, Stiffener for Dart Aerospace.

Resolution:

D212-725-1-065 / -066, Stiffener fabricated IAW D212-725-1 Dwg Pg. 26. Material 2024 T3 .050, Batch No. 1511.

1.9 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/23/2008

**Squawk: 1.10**

Discrepancy:

Fabricate D212-725-1-069, Stiffener for Dart Aerospace.

Resolution:

D212-725-1-069, Stiffener fabricated IAW D212-725-1 Dwg Pg. 27. Material 7075 T6 .063 Batch No. 0548.

1.10 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/23/2008

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*

\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*

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## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 42620	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251064
<b>This Issue</b> : 16/10/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : 16/10/2008 <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 42617	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 23/10/2008 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JUD 08.10.16</u>	
<b>Comment</b> :	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-064 with Dart IPP D212-725-1-064"

Send a copy of this IPP

C208/10/20  
0

2.0	D2127251064	Stiffener
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

STIFFENER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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**Comment:** Sub-Contracting OUTSIDE SERVICES

## EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-064 Stiffener \_\_\_\_\_

Attach serviceable tags

## 2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-064 REV. \_\_\_\_\_

Material Certification / Proof of Traceability / Certificate of Conformity required

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42620

Part Number: D2127251064

Job Number:



Seq. #:	Machine Or Operation:	Description :
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4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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 Job Number : 42620  
 Estimate Number : 13228  
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 This Issue : 16/10/2008 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : 16/10/2008 Type : PURCHASED PARTS  
 Previous Run : 42617  
 Written By :  
 Checked & Approved By : JUD 08.10.16  
 Comment :

Part Number : D2127251064  
 Drawing Number : D212-725-1  
 Project Number : N/A  
 Drawing Revision :  
 Material : N/A  
 Due Date : 23/10/2008 Qty: 1 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters  
 "Assembly of D212-725-1-064 with Dart IPP D212-725-1-064"  
 Send a copy of this IPP

OCT 29 2008

2.0 D2127251064 Stiffener



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)  
 STIFFENER

3.0 OUTSIDE SERVICE OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch  
 1 D212-725-1-064 Stiffener W/645211  
 Attach serviceable tags

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:  
 D212-725-1-064 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required



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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42620

Part Number: D2127251064

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



JS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



JS

Comment: INSPECT WORK TO CURRENT STEP

OCT 29 2008

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A JS

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45211

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

**Squawk: 1.6**

Discrepancy:

Fabricate D212-725-1-059, Packer for Dart Aerospace.

Resolution:

D212-725-1-059, Packer fabricated IAW D212-725-1 Dwg Pg. 24. Material 2024 T3 .063 Batch No. 2511

1.6 Work Done By: Alvin Werner

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AMO 6-81 Signature: Colin Gould on 10/23/2008

**Squawk: 1.7**

Discrepancy:

Fabricate D212-725-1-061, Bracket for Dart Aerospace.

Resolution:

D212-725-1-061, Bracket fabricated IAW D212-725-1 Dwg Pg. 25. Material 2024 T3 .040 Batch No.0921.

1.7 Work Done By: Alvin Werner

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AMO 6-81 Signature: Colin Gould on 10/23/2008

**Squawk: 1.8**

Discrepancy:

Fabricate ~~D212-725-1-063 / -064~~ Stiffener for Dart Aerospace.

Resolution:

D212-725-1-063 / -064, Stiffener fabricated IAW D212-725-1 Dwg Pg. 26. Material 2024 T3 .050, Batch No. 1511.

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Discrepancy:

Fabricate D212-725-1-065 / -066, Stiffener for Dart Aerospace.

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Discrepancy:

Fabricate D212-725-1-069, Stiffener for Dart Aerospace.

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